

PRIME

328 ekW 410 kVA

50 Hz 1500 rpm 400 Volts

Caterpillar is leading the power generation marketplace with Power Solutions engineered to deliver unmatched flexibility, expandability, reliability, and cost-effectiveness.

Image shown may not reflect actual package.

FEATURES

FUEL/EMISSIONS STRATEGY

- Low fuel consumption

DESIGN CRITERIA

- The generator set accepts 100% rated load in one step and meets ISO 8528-5 transient response.

FULL RANGE OF ATTACHMENTS

- Wide range of bolt-on system expansion attachments, factory designed and tested

SINGLE-SOURCE SUPPLIER

- Fully prototype tested with certified torsional vibration analysis available

WORLDWIDE PRODUCT SUPPORT

- Caterpillar® dealers provide extensive post sale support including maintenance and repair agreements
- Caterpillar dealers have over 1,600 dealer branch stores operating in 200 countries
- The Cat® S•O•SSM program cost effectively detects internal engine component condition, even the presence of unwanted fluids and combustion by-products

CAT® C15 ATAAC DIESEL ENGINE

- Utilizes ACERT™ Technology
- Reliable, rugged, durable design
- Field-proven in thousands of applications worldwide
- Four-stroke diesel engine combines consistent performance and excellent fuel economy with minimum weight
- Electronic engine control

CAT GENERATOR

- Matched to the performance and output characteristics of Caterpillar engines
- Load adjustment module provides engine relief upon load impact and improves load acceptance and recovery time
- UL 1446 Recognized Class H insulation

CAT EMCP 3 SERIES CONTROL PANELS

- Simple user friendly interface and navigation
- Scalable system to meet a wide range of customer needs
- Integrated Control System and Communications Gateway

PRIME 328 kW 410 kVA

50 Hz 1500 rpm 400 Volts



FACTORY INSTALLED STANDARD & OPTIONAL EQUIPMENT

System	Standard	Optional
Air Inlet	<ul style="list-style-type: none"> • Light Duty Air filter 	<ul style="list-style-type: none"> • Canister Style Air Cleaners • Air Cleaner - single stage • Dual element • Heavy duty
Cooling	<ul style="list-style-type: none"> • Radiator package mounted(50°C) • Coolant drain line with valve terminated at edge of base • Fan and belt guards • Coolant level sight gauge • Caterpillar Extended Life Coolant 	<ul style="list-style-type: none"> • Radiator removal • Radiator duct flange & guard
Exhaust	<ul style="list-style-type: none"> • Dry exhaust manifold • Flanged faced outlets • Stainless Steel Flex with split-cuff connection 	<ul style="list-style-type: none"> • Mufflers • Manifold & Turbocharger guards • Elbows
Fuel	<ul style="list-style-type: none"> • Primary fuel filter with integral water separator • Secondary fuel filters • Fuel priming pump • Engine fuel transfer pump • Flex fuel lines • Fuel cooler* • Base, formed steel with integral 8 hour fuel tank *Not included with packages without radiators 	<ul style="list-style-type: none"> • Integral single wall and dual wall fuel tank bases • Manual transfer pump • Fuel level switch
Generator	<ul style="list-style-type: none"> • Class H insulation • R448 voltage regulator with load adjustment module • IP23 Protection 	<ul style="list-style-type: none"> • CDVR with KVAR/PF control • Oversize and premium generators • Bearing/Stator temperature detection (premium generator) • 3 phase sensing • Anti-condensation space heaters • Cable access box • Reactive droop
Power Termination	<ul style="list-style-type: none"> • Rear mounted circuit breaker, IEC 3 pole • Segregated low voltage wiring panel 	<ul style="list-style-type: none"> • Circuit breakers, IEC compliant, 3 pole, 4 pole • Circuit breaker Shunt trip • Circuit breaker Auxillary contact • Floor standing IEC breakers
Governor	<ul style="list-style-type: none"> • ADEM™A4 	<ul style="list-style-type: none"> • Load share module
Control Panels	<ul style="list-style-type: none"> • EMCP 3.1 (rear mounted) • Speed adjust • Emergency stop pushbutton • Voltage adjust 	<ul style="list-style-type: none"> • EMCP 3.2 (can be RH mounted) • Local annunciator modules (NFPA 99/110) • Remote annunciator modules (NFPA 99/110) • Discrete I/O module
Lube	<ul style="list-style-type: none"> • Lubricating oil and filter • Oil drain line with valves • Fumes disposal • Gear type lube oil pump 	<ul style="list-style-type: none"> • Manual sump pump
Mounting	<ul style="list-style-type: none"> • Linear vibration isolation-seismic zone 4 	<ul style="list-style-type: none"> • Formed steel wide base frame • Formed steel narrow base
Starting/Charging	<ul style="list-style-type: none"> • 24 volt starting motor • Battery with rack and cables 	<ul style="list-style-type: none"> • Jacket water heater with shut off valves • Block heater • Ether starting aids • Battery disconnect switch • Battery chargers (5 & 10 amp) • Oversized batteries • 45 amp charging alternator
General	<ul style="list-style-type: none"> • Paint - Caterpillar yellow except rails and radiators gloss black • Flywheel and flywheel housing - SAE No.1 	

PRIME 328 kW 410 kVA

50 Hz 1500 rpm 400 Volts



SPECIFICATIONS

CAT GENERATOR

Frame size..... LC6114D
Excitation..... Self Excitation
Pitch..... 0.6667
Number of poles..... 4
Number of bearings..... Single Bearing
Number of Leads..... 12
Insulation..... UL 1446 Recognized Class H with tropicalization and antiabrasion
- Consult your Caterpillar dealer for available voltages
IP Rating..... IP23
Alignment..... Pilot Shaft
Overspeed capability..... 125% of rated
Wave form Deviation (Line to Line)..... 2%
Voltage regulator..... Single phase sensing with selectable volts/Hz
Voltage regulation..... Less than +/- 1/2% (steady state)
Less than +/- 1/2% (w/ 3% speed change)
Telephone influence factor..... Less than 50
Harmonic Distortion..... Less than 5%

CAT DIESEL ENGINE

C15 ATAAC, L-6, 4-stroke water-cooled diesel
Bore..... 137.20 mm (5.4 in)
Stroke..... 171.40 mm (6.75 in)
Displacement..... 15.20 L (927.56 in³)
Compression Ratio..... 16.1:1
Aspiration..... ATAAC
Fuel System..... MEUI
Governor Type..... Caterpillar ADEM control system

CAT EMCP 3 CONTROL PANELS

- EMCP 3.1 (Standard)
- UL/CSA/CE
- NEMA 1, IP22 enclosure
- Run/Auto/Stop control
- True RMS metering, 3-phase
- Speed Adjust
- Vandal cover (option)
- Voltage adjust
- Digital Indication for:
 - RPM
 - Operating hours
 - Oil Pressure
 - Coolant temperature
 - System DC volts
 - L-L volts, L-N volts, phase amps, Hz
 - kW, kVA, kVAR, kW-hr, %kW, PF, (EMCP3.2/3.3)
- Shutdowns with common indicating light for:
 - Low oil pressure
 - High coolant temperature
 - Low coolant level
 - Overspeed
 - Emergency stop
 - Failure to start (overcrank)
- Programmable protective relaying functions: (EMCP 3.2)
 - Under and over voltage
 - Under and over frequency
 - Reverse power
 - Overcurrent
- MODBUS isolated data link (RS-485 half-duplex EMCP 3.2)

PRIME 328 kW 410 kVA

50 Hz 1500 rpm 400 Volts



TECHNICAL DATA

Open Generator Set - - 1500 rpm/50 Hz/400 Volts	DM8486	
Low BSFC		
Generator Set Package Performance Genset Power rating @ 0.8 pf Genset Power rating with fan	410 kVA 328 kW	
Fuel Consumption 100% load with fan 75% load with fan 50% load with fan	85.9 L/hr 64.7 L/hr 46.6 L/hr	22.7 Gal/hr 17.1 Gal/hr 12.3 Gal/hr
Cooling System¹ Air flow restriction (system) Air flow (max @ rated speed for radiator arrangement) Engine Coolant capacity with radiator/exp. tank Engine coolant capacity Radiator coolant capacity	0.12 kPa 558 m ³ /min 57.8 L 20.8 L 37.0 L	0.48 in. water 19706 cfm 15.3 gal 5.5 gal 9.8 gal
Inlet Air Combustion air inlet flow rate	23.7 m ³ /min	837.0 cfm
Exhaust System Exhaust stack gas temperature Exhaust gas flow rate Exhaust flange size (internal diameter) Exhaust system backpressure (maximum allowable)	519.7 °C 66.7 m ³ /min 152.4 mm 6.8 kPa	967.5 °F 2355.5 cfm 6.0 in 27.3 in. water
Heat Rejection Heat rejection to coolant (total) Heat rejection to exhaust (total) Heat rejection to atmosphere from engine Heat rejection to atmosphere from generator	130 kW 302 kW 64 kW 20.6 kW	7393 Btu/min 17175 Btu/min 3640 Btu/min 1171.5 Btu/min
Alternator² Motor starting capability @ 30% voltage dip Frame Temperature Rise	923 skVA LC6114D 105 °C	189 °F
Emissions (Nominal)³ NOx mg/nm ³ CO mg/nm ³ HC mg/nm ³ PM mg/nm ³	3397.8 mg/nm ³ 144.9 mg/nm ³ 10.3 mg/nm ³ 10.3 mg/nm ³	

¹ For ambient and altitude capabilities consult your Caterpillar dealer. Air flow restriction (system) is added to existing restriction from factory.

² Generator temperature rise is based on a 40° C (104° F) ambient per NEMA MG1-32.

³ Emissions data measurement procedures are consistent with those described in EPA CFR 40 Part 89, Subpart D & E and ISO8178-1 for measuring HC, CO, PM, NOx. Data shown is based on steady state operating conditions of 77°F, 28.42 in HG and number 2 diesel fuel with 35° API and LHV of 18,390 btu/lb. The nominal emissions data shown is subject to instrumentation, measurement, facility and engine to engine variations. Emissions data is based on 100% load and thus cannot be used to compare to EPA regulations which use values based on a weighted cycle.

PRIME 328 ekW 410 kVA

50 Hz 1500 rpm 400 Volts



RATING DEFINITIONS AND CONDITIONS

Meets or Exceeds International Specifications: AS1359, CSA, IEC60034, ISO3046, ISO8528, NEMA MG 1-33, UL508A, 98/37/EC

Prime - Output available with varying load for an unlimited time. Average power output is 70% of the prime power rating. Typical peak demand is 100% of prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year. Prime power in accordance with ISO3046. Prime ambients shown indicate ambient temperature at 100% load which results in a coolant top tank temperature just below the alarm temperature.

Ratings are based on SAE J1995 standard conditions. These ratings also apply at ISO3046 standard conditions. **Fuel rates** are based on fuel oil of 35° API [16° C (60° F)] gravity having an LHV of 42 780 kJ/kg (18,390 Btu/lb) when used at 29° C (85° F) and weighing 838.9 g/liter (7.001 lbs/U.S. gal.). Additional ratings may be available for specific customer requirements, contact your Caterpillar representative for details. For information regarding Low Sulfur fuel and Biodiesel capability, please consult your Caterpillar dealer.

PRIME 328 ekW 410 kVA

50 Hz 1500 rpm 400 Volts



DIMENSIONS

Package Dimensions		
Length	3822.7 mm	150.5 in
Width	1110.0 mm	43.7 in
Height	2166.0 mm	85.28 in
Weight	4032 kg	8,889 lb

NOTE: For reference only - do not use for installation design. Please contact your local dealer for exact weight and dimensions. (General Dimension Drawing #2781056).

Performance No.: DM8486

Feature Code: C15DEM8

Gen. Arr. Number: 2351207

Source: China

February 29 2008

11973789

www.CAT-ElectricPower.com

© 2008 Caterpillar
All rights reserved.

Materials and specifications are subject to change without notice.
The International System of Units (SI) is used in this publication.

CAT, CATERPILLAR, SAFETY.CAT.COM their respective logos, "Caterpillar Yellow," and the POWER EDGE trade dress, as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.